

03995885 112801

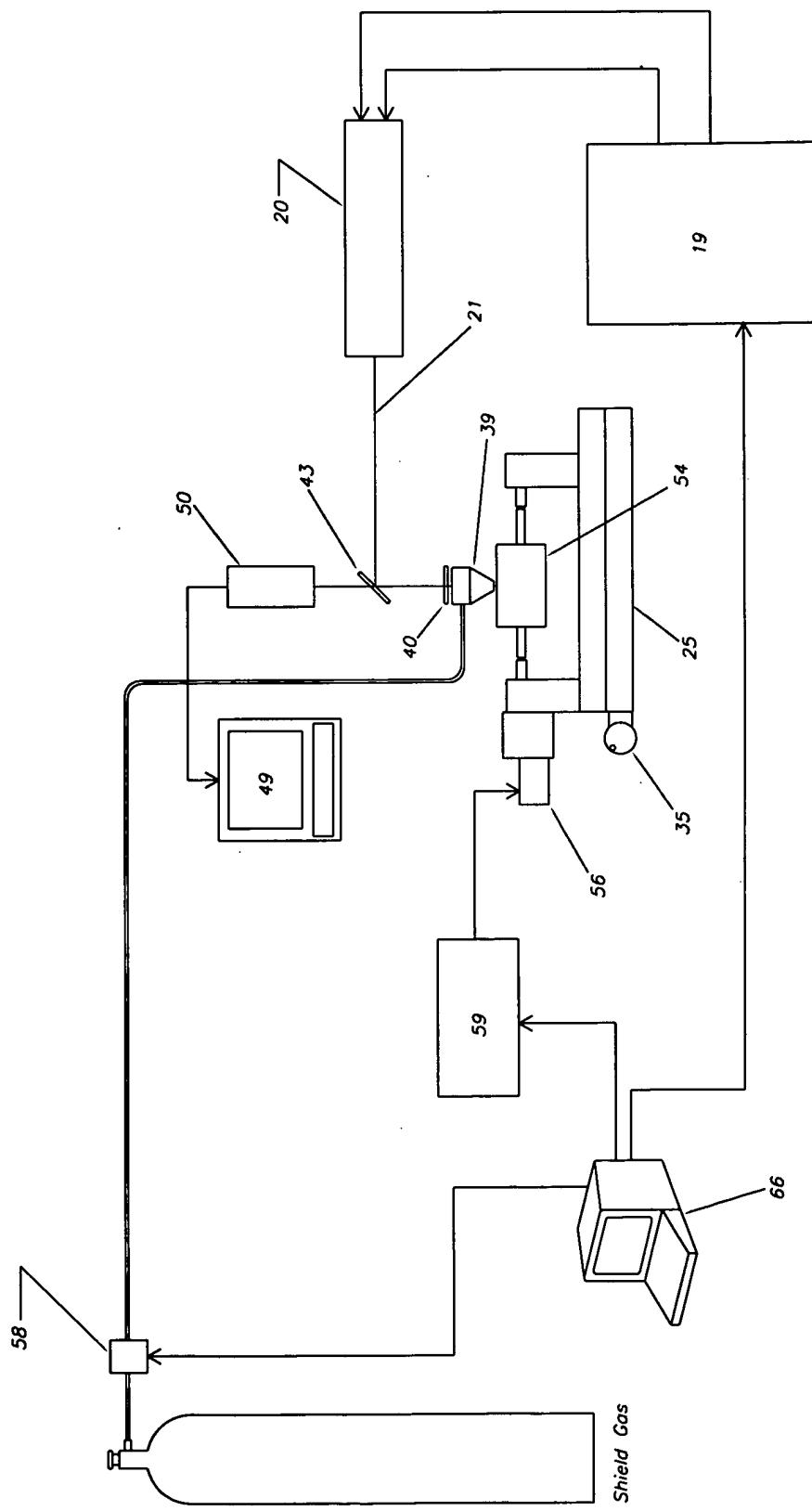


FIG. 1

FIGURE 2 FIGURE 2 FIGURE 2 FIGURE 2

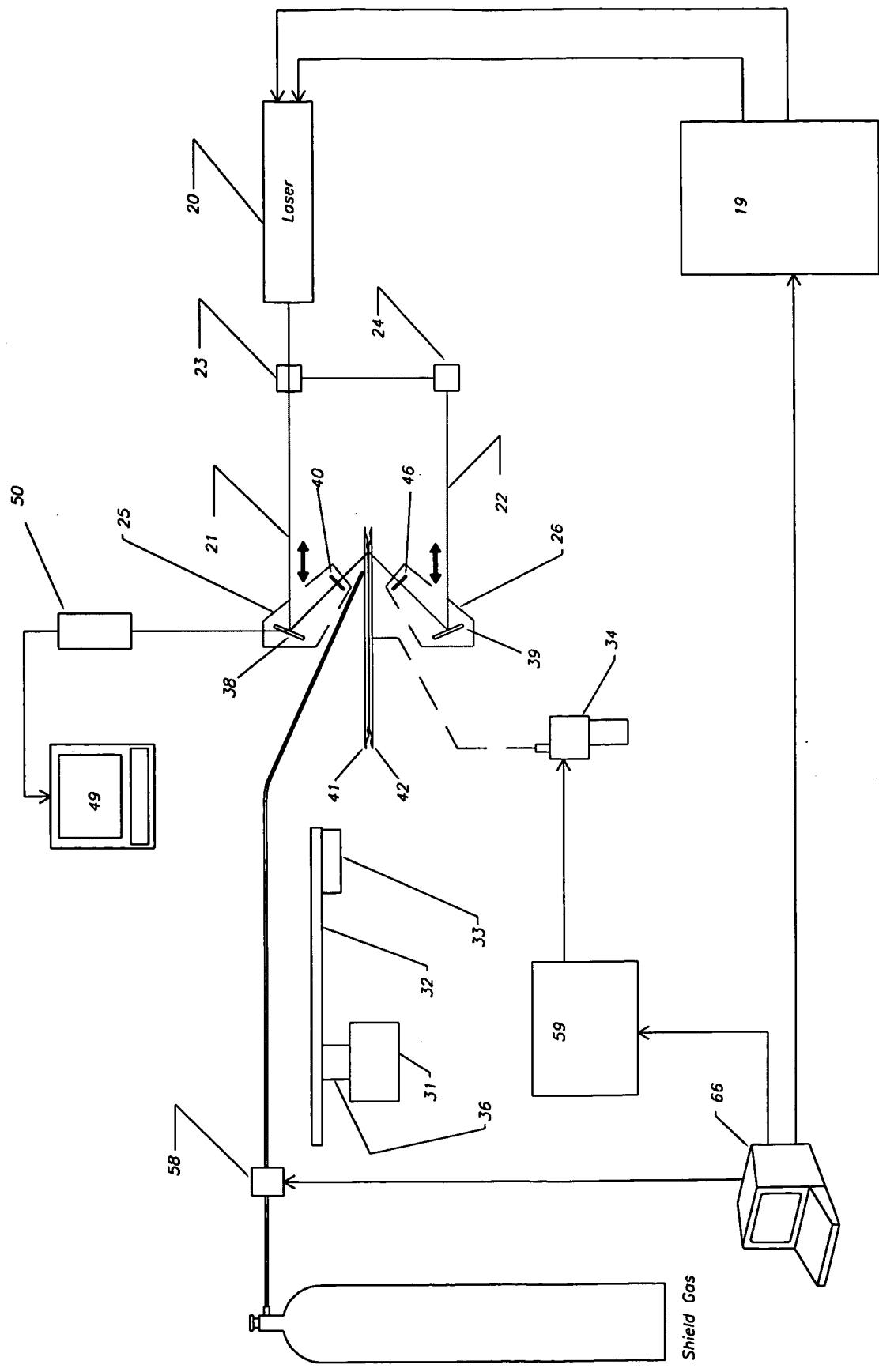


FIG 2

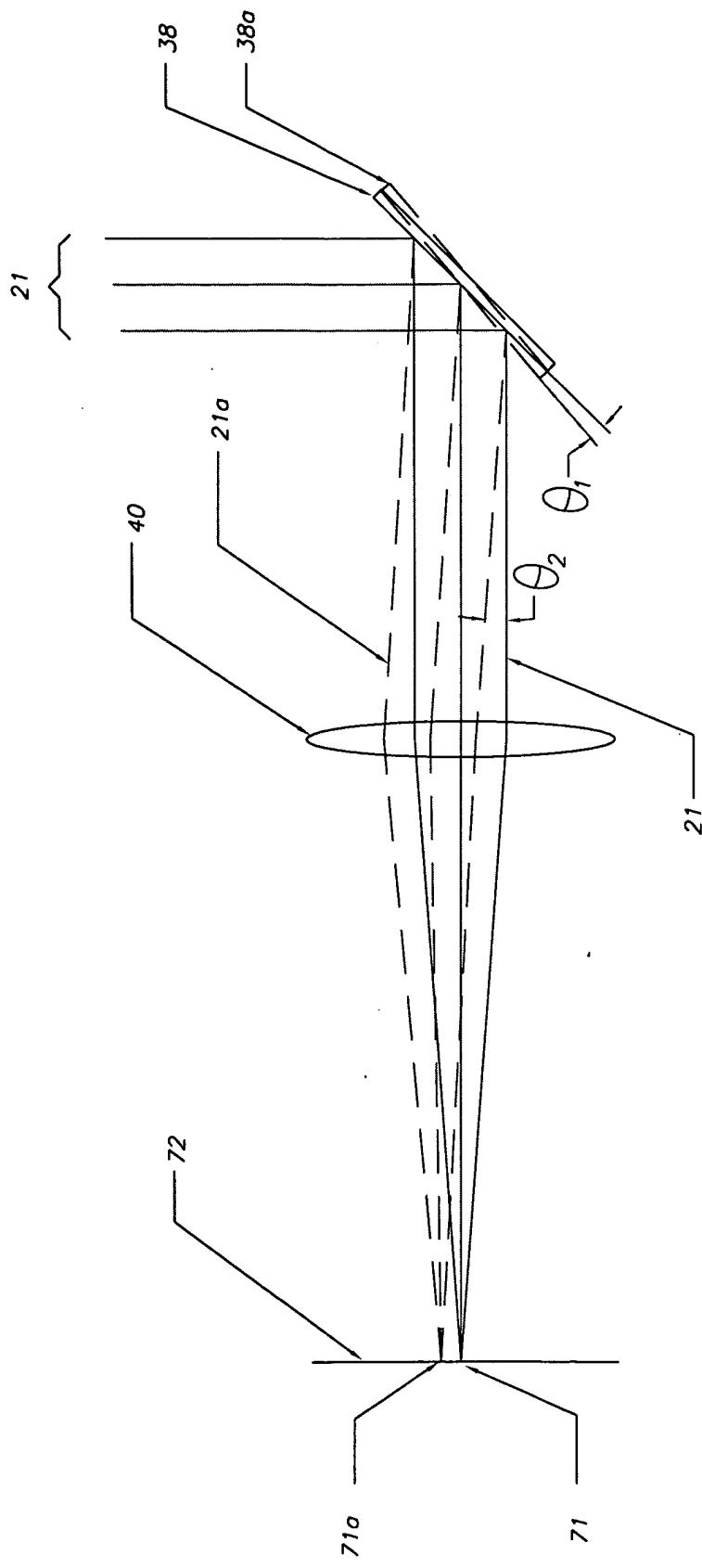


FIG 3

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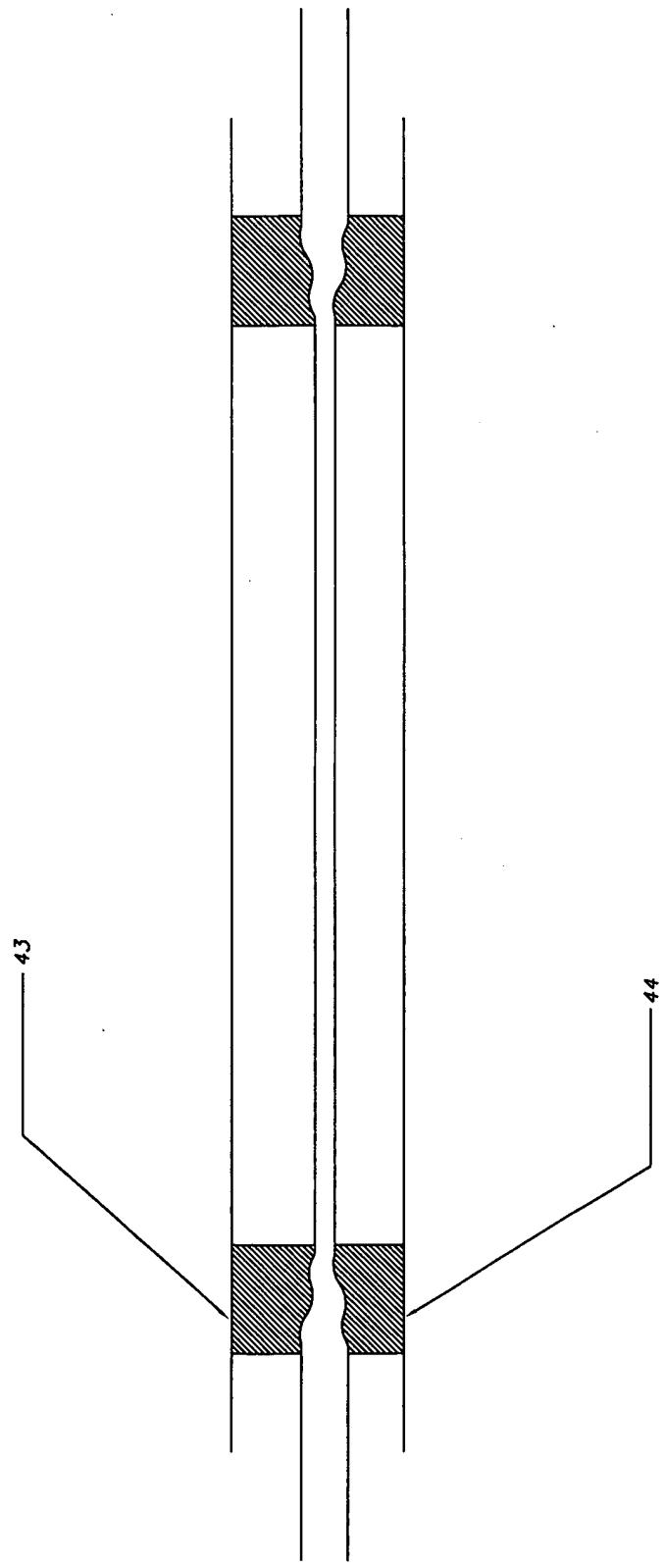


FIG 4

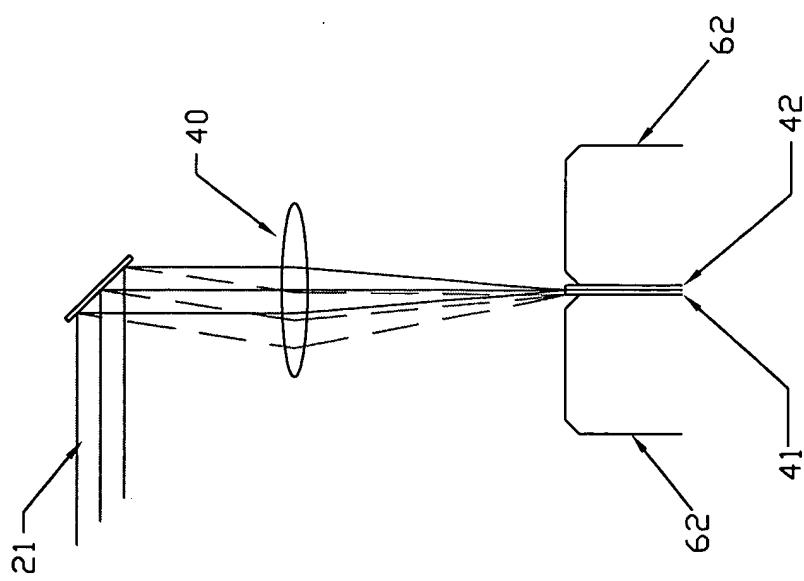


FIG 5A

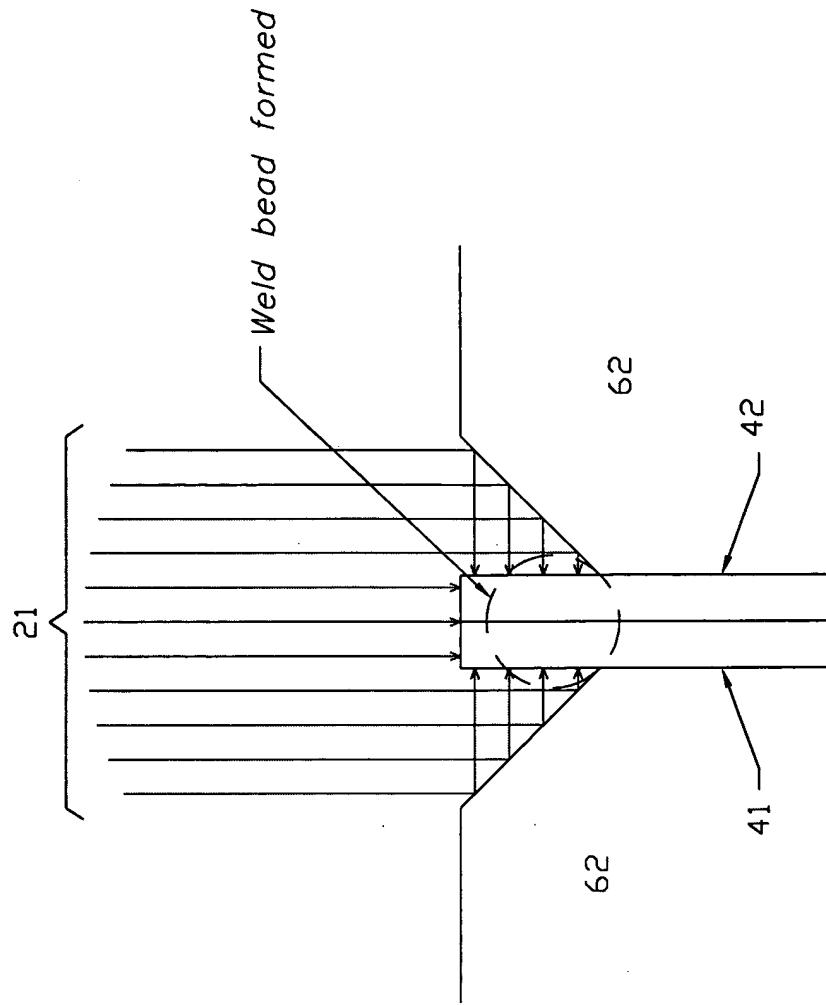


FIG 5B

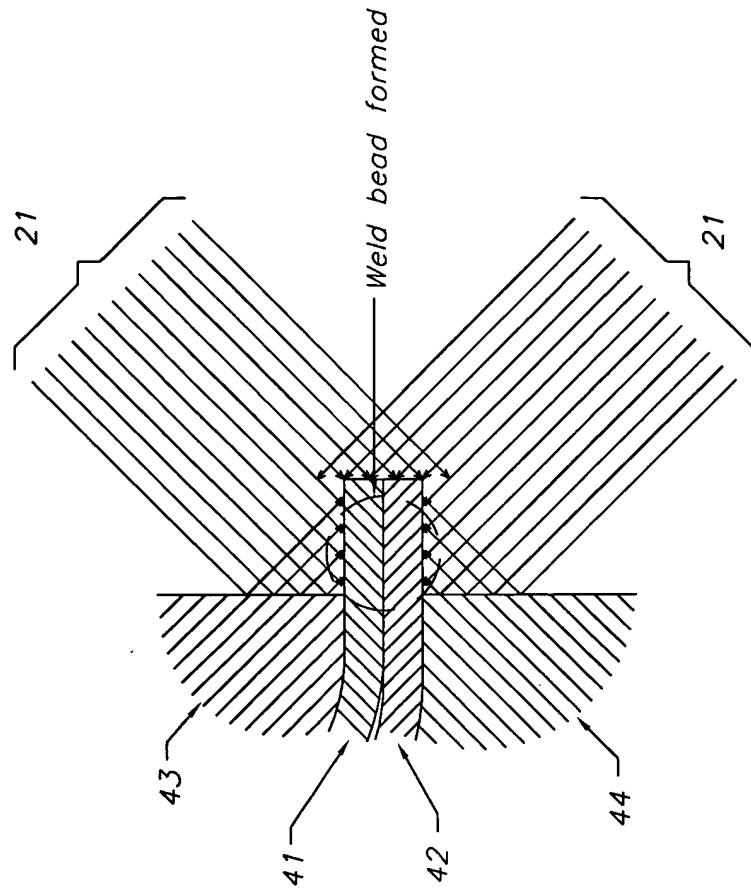


FIG. 6B

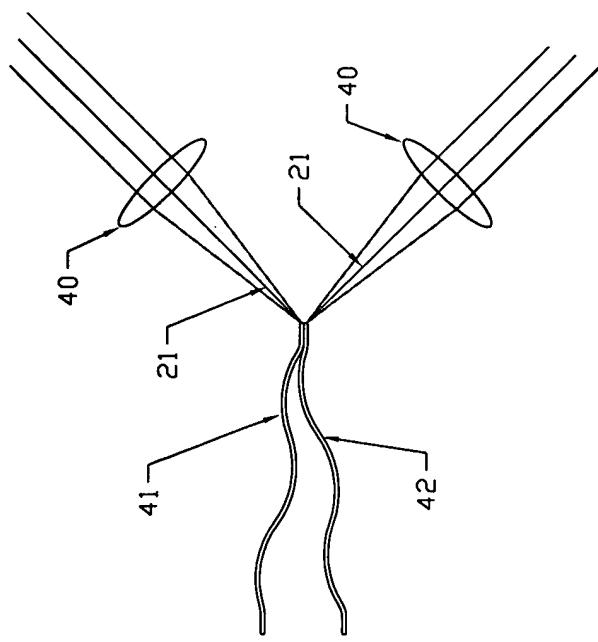


FIG. 6A

FIGURE 7B

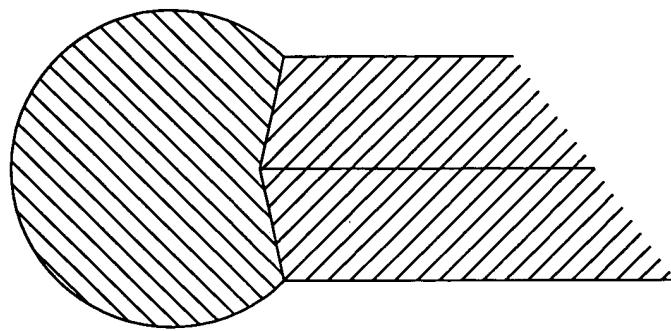


Fig. 7B

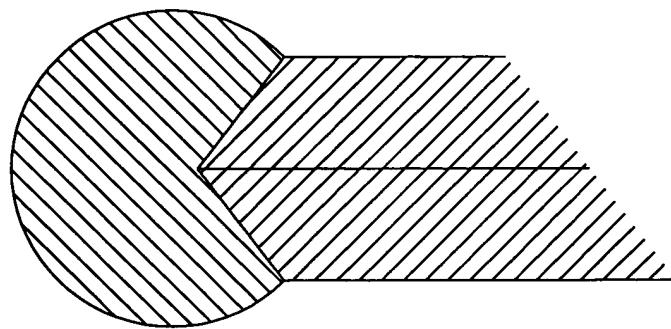


Fig. 7A

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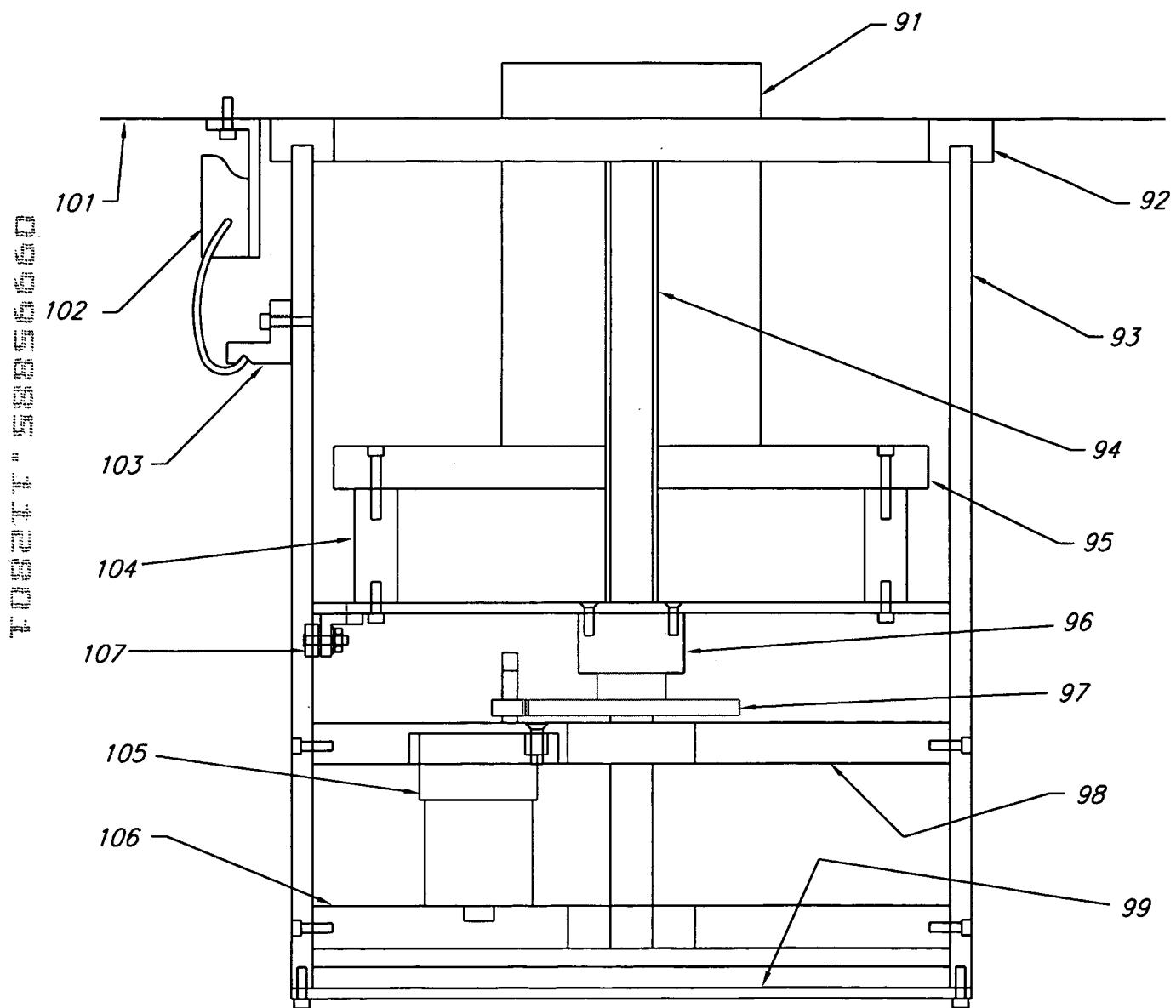
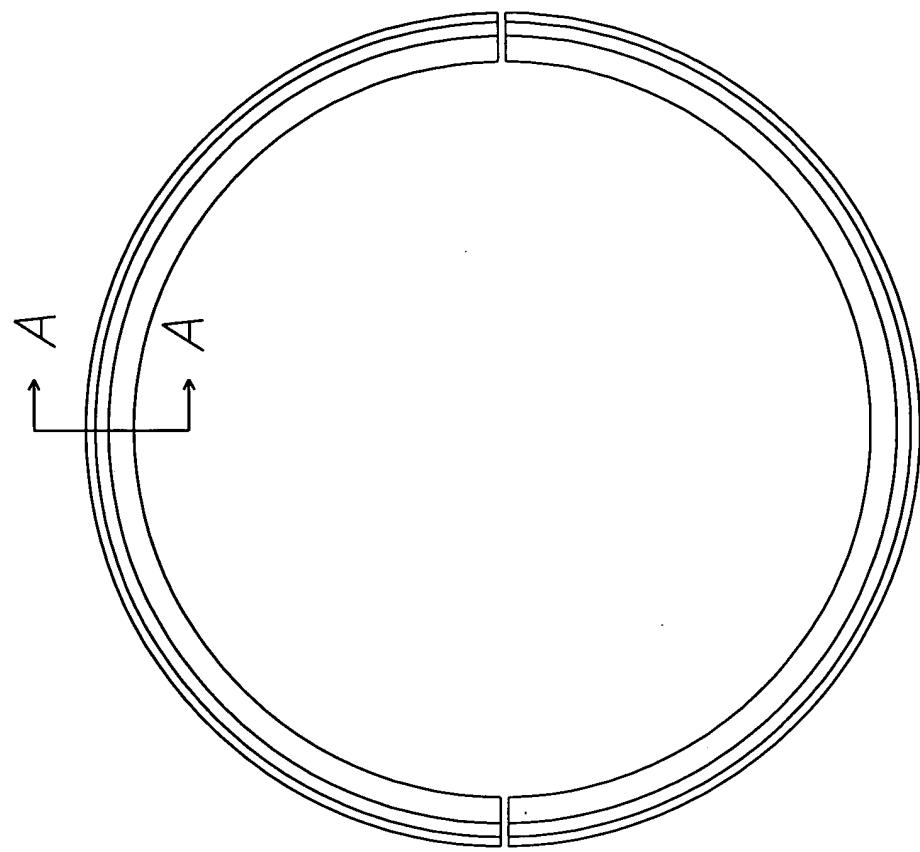


Fig. 8

FIG 9A FIG 9B



Section A-A

FIG 9A

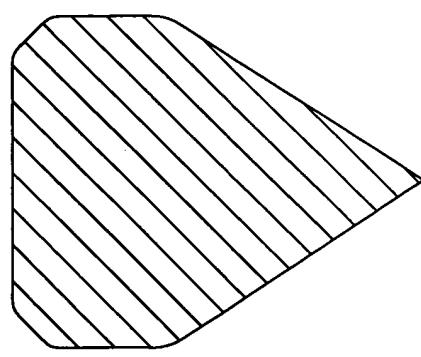


FIG 9B

*Molten beads may not run together,
forming incomplete weld*

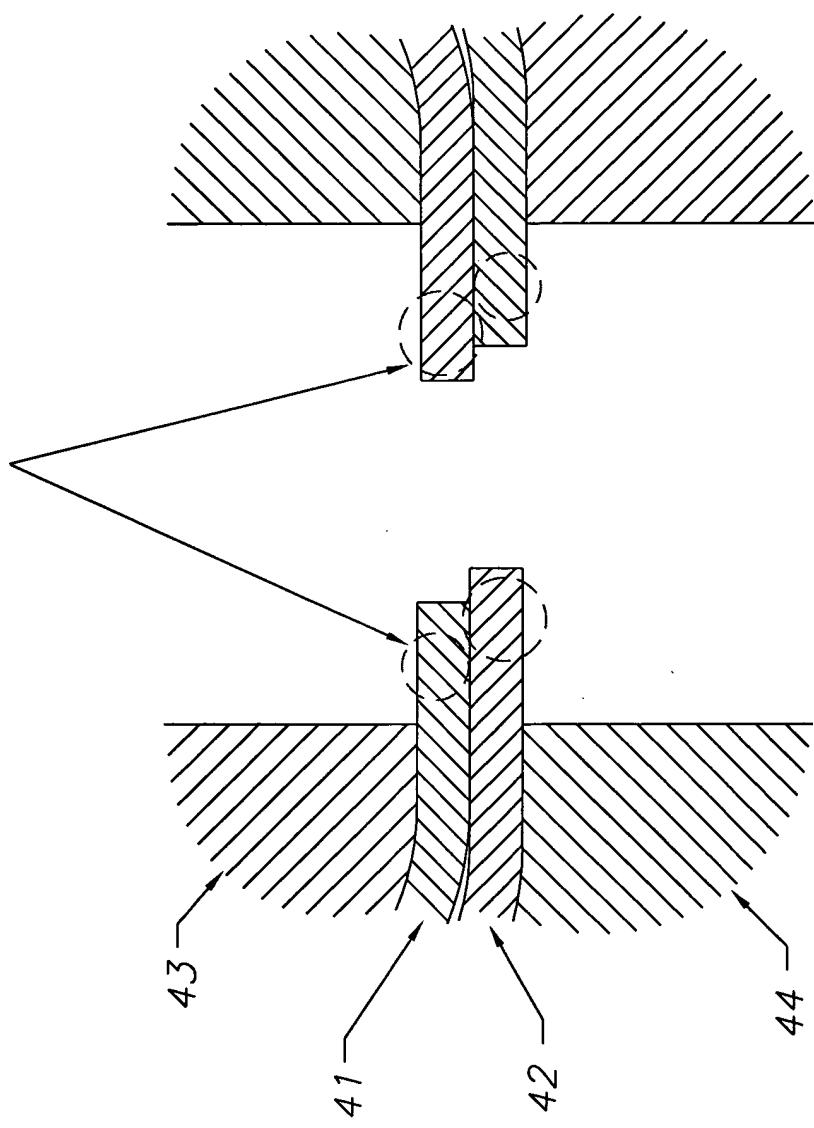


FIG 10

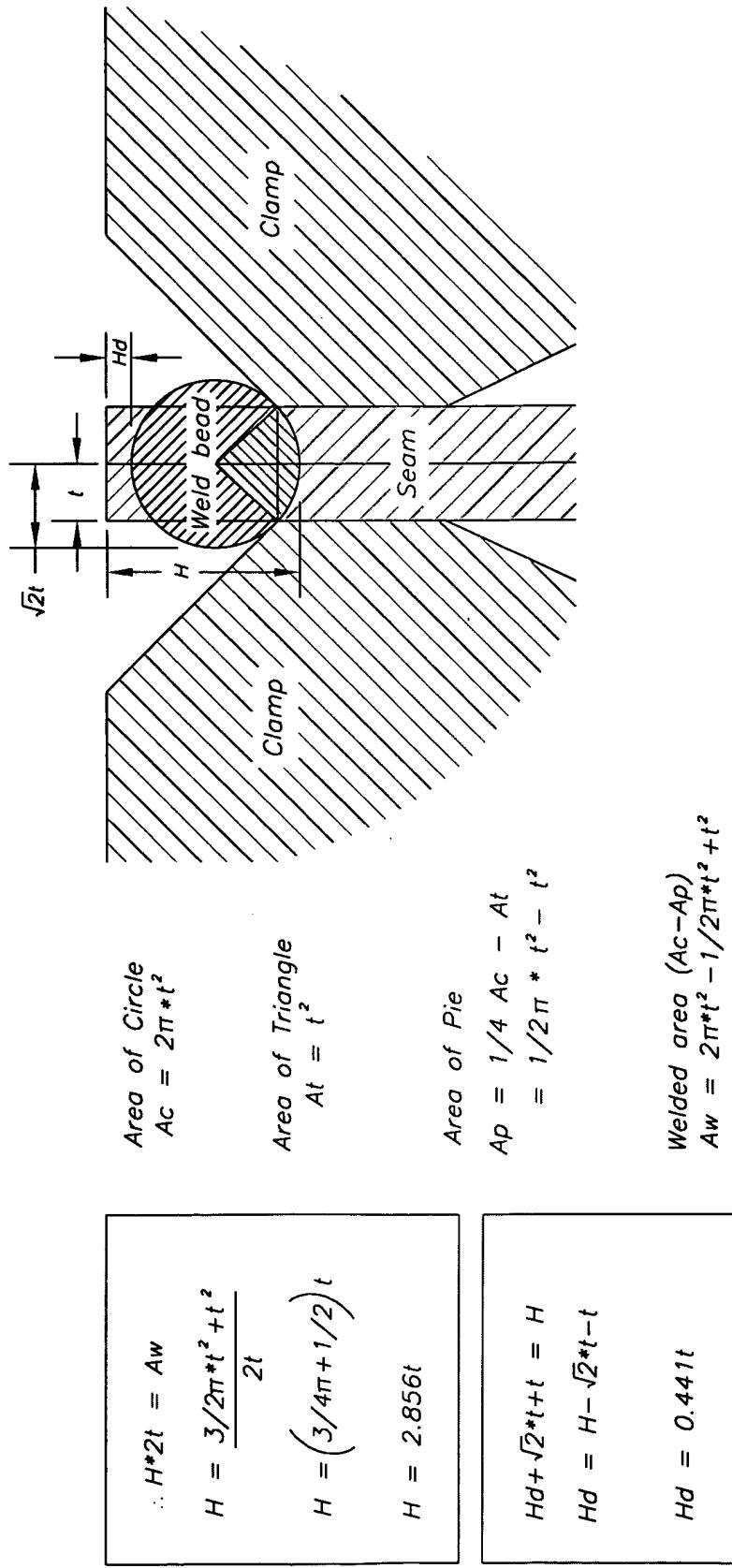


Fig. 11